

BendMaster Basic

AUTOMATIC RULE PROCESSING MACHINE

Based on Ozkardesler's long term experience in die-making. (number 1 die maker in Turkey for both Flat and Rotary cutting dies)



- Processing 2-3-4 pt. steel rules
- Straight and Lip Cutting
- Notching
- Perforating and Cut Crease
- Bendmarking
- Bending

A "must have" rule processing machine for all die makers

- Practical and economical
- Changing of tools in 15 seconds
- Changing of bending heads in 1 minute

BendMaster Basic

Automatic Rule Processing Machine

Bendmaster Basic has the ability of cutting, notching, perforating, cut creasing, bendmarking and bending the 2-3-4 point cutting and creasing rules that are used in packaging cutting dies. This machine provides the production of the cutting dies with 2-3-4 point rules by one machine.

The software properties provide high-speed and high-quality production process. All parts used to manufacture of the machine including the CNC Controller comply with European Standards.

Machines Properties

- Straight and Lip Cutting
- Notching
- Perforating and Cut Creasing
- Bendmarking
- Bending
- Ability of Processing the 2-3-4 point thickness and 20-30 mm. height materials
- Changing of tools in 15 seconds
- Changing of coils in 30 seconds
- Changing of bending heads in 1 minute
- Automatic Introducing the lip or straight cutting options of selected rules within the software.
- Calculating the values of the selected lines lengthenings or shortenings.
- Extremely practical and user-friendly "set up" process



Technical Specifications	
Material thickness	2 pt. (0,71 mm) - 3 pt. (1,05 mm) 4 pt (1,42 mm)
Material height	20 - 30 mm
Perforation	Min : 2 x 2 mm
Material coil line	5 Units with rail system
CadCam	Truworks job-preparing programme
Motion control	Unique CNC controller
Data input	Cf2 - dxf - dwg
Power	AC 380 V / 50 Hz / 3+N+P / 7 kW
Air	6 bar - 90 psi
Body size	1420 x 1000 x 1900 mm

All of the automated parts of the machine are manufactured in Europe and the USA

Why Choose Unique?

- Rigid, Durable and Long Lasting,
- Efficient,
- High Quality,
- All of our products are made "in-house"

All machines are guaranteed by our firm for a period of 1 year.



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